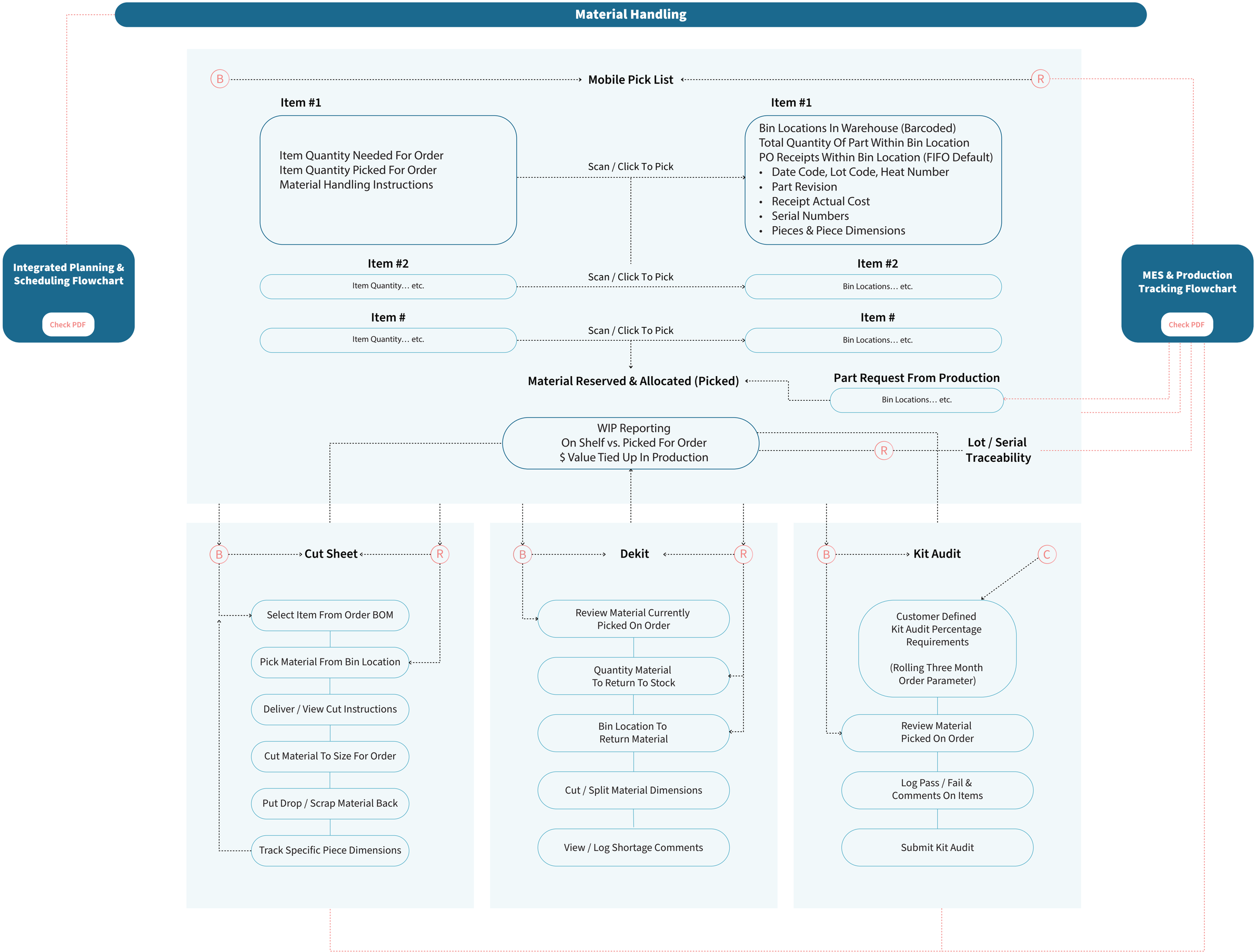Material Handling